## Amendment to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

1.(Currently Amended) A gap fill test pattern for a shallow trench isolation (STI) gap fill, comprising:

- a. a test region comprising an outer circumference defining a first interior area and a second interior area; and
- b. a test pattern disposed within the first interior area, the test pattern fabricated using a shallow trench adapted for testing of shallow trench isolation gap fill, the test pattern defining comprising a border to a at least partially enclosing the second interior area.
- 2.(Currently Amended) The gap fill test pattern of claim 1, wherein the test region is at least comprises one of (i) a square rectangular region, (ii) a non-square rectangular region, or and (iii) a substantially orthogonal region defining a border comprising at least one discontinuity.
- 3.(Original) The gap fill test pattern of claim 2, wherein:
  - a. the square rectangular region comprises an area of around 1 μm<sup>2</sup>;
- b. the test pattern border defines a square comprising an area of around 0.09  $\mu m^2$ ; and
  - c. a width of the test pattern border is from around 0.085  $\mu$ m to around 0.200  $\mu$ m.
- 4.(Currently Amended) The gap fill test pattern of claim 2, wherein:

- a. the non-square rectangular region comprises an area of around 1  $\mu$ m<sup>2</sup> to around 3  $\mu$ m<sup>2</sup>;
- b. the test pattern defines a rectangle, comprising border comprising a width of around 0.3  $\mu$ m, the test pattern rectangle further comprising a height of around one-half the height of the rectangular region and a width of from around 0.085  $\mu$ m to around 0.200  $\mu$ m.
- 5.(Currently Amended) The gap fill test pattern of claim 1, wherein the test pattern border comprises at least one of (i) a continuous rectangle with a contiguous border or and (ii) a discontinuous rectangle with formed by at least one discontinuity in its border.
- 6.(Currently Amended) The gap fill test pattern of claim 5, wherein the <u>continuous</u> rectangle with a contiguous border is adapted to simulate a corner region of a static random access memory cell.
- 7.(Currently Amended) The gap fill test pattern of claim 5, wherein the <u>discontinuous</u> rectangle with at least one <u>discontinuity</u> in its border is adapted to simulate an outer diameter line end region of a static random access memory cell.
- 8.(Currently Amended) The gap fill test pattern of claim 5, wherein the rectangle with at least one discontinuity in its border comprises a discontinuity forms a gap of around 0.1 μm.

- 9.(Currently Amended) The gap fill test pattern of claim 5, wherein the <u>discontinuous</u> rectangle with at least one discontinuity in its border comprises two discontinuous border segments, each comprising a first section intersecting a second section at a substantially right angle.
- 10.(Currently Amended) A gap fill test region pattern for a shallow trench isolation (STI) gap fill, comprising:
  - a. test area fabricated on a predetermined region of a semiconductor wafer, the test area further comprising a border and a first interior test region area;
  - b. a plurality of test regions disposed within the first interior test region area, each test region further comprising:
    - i. an outer circumference;
    - ii. an a first interior area; and
    - iii. a rectangular test pattern disposed in the <u>first</u> interior area, the test pattern defining comprising a border to at least partially enclosing a third second interior area, the test pattern further comprising at least one shallow trench adapted for testing of shallow trench isolation gap fill.
- 11.(Currently Amended) The gap fill test layout region pattern of claim 10, further comprising:
  - a. an array of first rectangular test regions disposed within the grid, each first rectangular test region occupying a unique grid cell defined by a column and row of the grid; and
  - b. an array of second rectangular test regions disposed within the grid, each second rectangular test region occupying a unique grid cell defined by a column and row of the

grid, the second rectangular test regions further comprising at least one dimension which differs from the dimensions of the first rectangular test regions.

## 12.(Currently Amended) The gap fill test layout region pattern of claim 11, wherein:

a. the first rectangular test regions are squares.

## 13.(Currently Amended) The gap fill test layout region pattern of claim 12, further comprising:

a. an array of third rectangular test regions disposed within the grid, each third rectangular test region occupying a unique grid cell defined by a column and row of the grid, the third rectangular test regions further comprising at least one dimension which differs from a dimension of the first rectangular test regions and at least one dimension which differs from a dimension of the second rectangular test regions.